



Table of contents

Introduction	7
1 Literature review	9
1.1 Basic Terms	9
1.2 Sound propagation	14
1.3 Human perception of sound.....	17
1.4 Symptoms caused by noise.....	20
1.5 Sources of noise in production	22
1.6 Noise emission and noise immission	24
1.7 Noise protection measures.....	25
1.8 Noise in animal husbandry.....	28
1.9 Anti-noise measures in bovine animals	32
1.10 Sources of noise in dairy cows husbandry.....	34
1.10.1 Milking equipment.....	34
1.10.2 Vacuum pumps	39
2 Objectives of own experiments	43
3 Material and methods of own experiments	45
3.1 Measurement locations	45
3.1.1 Milking equipment on farms in Slovakia.....	45
3.1.2 Milking equipment on farms in Finland	47
3.1.3 Milking equipment on farms in Czech Republic.....	49
3.2 Used measuring instrument and devices.....	50
3.3 Data collection and evaluation	54
3.3.1 Analysis of noise exposure of dairy cows and operators expressed through noise maps	54
3.3.2 Noise exposure of the milking operator measured a personal dosimeter	55
3.3.3 Noise of vacuum sources of milking devices.....	57

4	Results of own experiments.....	58
4.1	Analysis of noise exposure of dairy cows and operators expressed by noise maps.....	58
4.1.1	Herringbone parlours	58
4.1.2	Tandem parlours	61
4.1.3	Side by side parlours.....	64
4.1.4	Rotary parlours	67
4.1.5	Automatic milking systems.....	71
4.1.6	Pipeline milking systems in tie stand housing	78
4.1.7	Comparison of noise exposure in evaluated milking systems.....	81
4.2	Analysis of the noise exposure of dairy cows at different frequencies.....	83
4.2.1	Herringbone parlour 2x10 – Oponice (SK).....	83
4.2.2	Tandem parlour 2x5 – Králov Brod (SK).....	85
4.2.3	Side by side parlour 2x12 – Ostratice (SK)	87
4.2.4	Side by side parlour 2x16 – Šterusy (SK)	89
4.2.5	Rotary parlour with 72 stands – Vlčkovce (SK)	92
4.2.6	Automatic milking system 2+1 m.u. – Oslany (SK)	94
4.2.7	Comparison of noise exposure analysis of dairy cows at different frequencies.....	97
4.3	Noise exposure of the milking operator measured by a personal dosimeter.....	100
4.4	Comparison of noise levels of vacuum sources in milking devices	103
5	Discussion to own results.....	106
5.1	Analysis of noise exposure of dairy cows and operators expressed through noise maps.....	106
5.2	Analysis of the noise exposure of dairy cows at different frequencies.....	110

5.3	Noise exposure of the milking operator measured by a personal dosimeter.....	111
5.4	Comparison of noise levels of vacuum sources in milking devices.....	112
Conclusion		113
Projects		115
Refences		117